

Date: Wednesday, 09/07/2008 8:51:52 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services **Drawing Name** : SHIM
Job Number : 40392
Estimate Number : 10915
P.O. Number : **Part Number** : D34421
This Issue : 09/07/2008 **S.O. No.** : **Drawing Number** : D3442 REV A
Prsht Rev. : NC **Project Number** : N/A
First Issue : / / **Type** : PURCHASED PARTS **Drawing Revision** : A
Previous Run : 37615 **Material** :
Written By : **Due Date** : 16/07/2008 **Qty:** 40 **Um:** Each
Checked & Approved By :
Comment : Est. A 05.09.02 New issue KJ/JLM

Additional Product

Job Number:



Seq. #: **Machine Or Operation:** **Description :**

1.0 M304S22GA 304/316 .032 Sheet



Comment: Qty.: 0.0420 sf(s)/Unit Total : 1.6800 sf(s) m105262 x 19
304/316 .032 Sheet
Batch: 102159 x 21 ml 08 07 09

40

2.0 WATER JET FLOW WATER JET



Comment: FLOW WATER JET
1-Cut as per Dwg D3442
Dwg Rev: A
Prog Rev: A

ml 08 07 09

40

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

ml 08 07 09

40

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

counts
08/07/10 x40

5.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: Deburr if necessary.

SB 08/07/10

40

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Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

Sordillo 440

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *WS2*

CARL

Pl 08.07.10

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/07/10

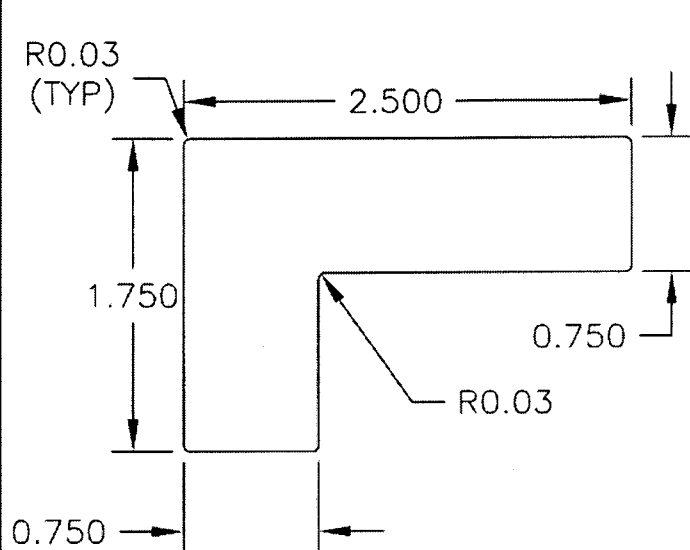
Job Completion



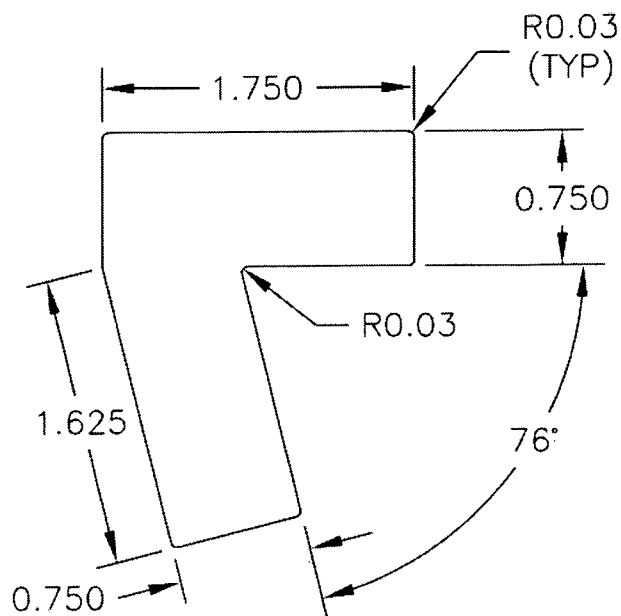
mf 08-07-10



DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3442	REV. A SHEET 1 OF 1
DATE 05.06.03		TITLE SHIM	SCALE 1:1
A	05.06.03	NEW ISSUE	



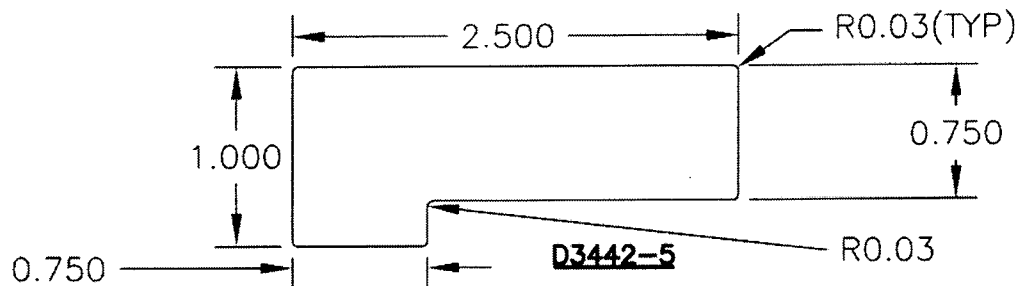
D3442-1



D3442-3

D3442-1/-3 SHIM

- 1) MATERIAL: AISI 304/316 SS SHEET 21 GAUGE (0.034 THICK)
(REF DART SPEC M304S21GA)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED



D3442-5

D3442-5 SHIM

- 1) MATERIAL: AISI 304/316 SS SHEET 16 GAUGE (0.063 THICK)
(REF DART SPEC M304S16GA)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

05.08.19 [Signature]

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